

TECHNICAL SERVICE BULLETIN

To: All Dealers and Service Centers

From: Minuteman Technical Support

Date: 5/4/2010

Subject: TSB for ECN HA09-0904 - SC2832 Brush Actuator Kits K-281179 and K-281180

Reason for Change New and Improved Brush Deck Actuator

Improvement The kit eliminates the need for making adjustments to the actuator when replacing and reduces failures.

Models/Serial Numbers Affected

New Models: All current SC2832E models including: SC28CQP, SC28DQP, SC32CQP and SC32DQP starting with the serial number ESC2832E0801 will have the new actuator change installed at the factory. All serial numbers starting thereafter with the first letter "E" will have this change. Upgrade kits are available for models with the earlier type of actuator that have failed in the field. See below for details.

Older Models: The SC280000QP, SC280000CE, SC280001QP, SC280001CE, SC320000QP, SC320000CE, SC320001QP and SC320001CE models can be upgraded with a different kit. See below for details.

Kit Information

Use the K-281179 kit for all versions of the SC2832E models only.

Use the K-281180 kit for all versions of the SC280000QP, SC280001QP, SC320000QP and SC320001QP models.

The kit includes the new style actuator, hardware and a refurbished controller.

The controller needs to be changed to insure the proper operation of the new actuator.

The original controller from the machine will be required to be returned to Minuteman for credit.

Non warranty replacements will receive the core charge credit of \$100.00, when the original controller is returned.

Warranty replacements will receive credit for the repair, when the controller and the actuator are returned. The \$100.00 core credit does not apply to warranty repairs.

The machine's serial number will be required, when controller is returned. This for tracking purposes and will be necessary in order to correctly identify future replacement parts. See the instructions in the kit for details.

For further assistance, questions, or comments contact Technical Support at 800-982-7141 (USA)